



Starlinger

Recidubai - Reciclagem de Plásticos, S.A
Zona Industrial do Rossio Travessa nº3 lote 7
Vale de Cambra NIF 513610960
PORTUGAL

Vienna, 22.2.2023
MI/BAS

ORDER CONFIRMATION NO. MA2032114

This Order Confirmation includes the Appendices A, B, C and D.

| | |
|--------------|--|
| Appendix A - | Certificate of Finished Installation |
| Appendix B - | Certificate of Start-up and Acceptance |
| Appendix C - | Questionnaire power supply |
| Appendix D - | Supply limits & Project Responsibilities |

that form an integral part of this Order Confirmation.

Other terms and conditions than the terms and conditions of this present Order Confirmation shall not apply.

We thank you for your order and confirm it as follows:

Item 1

recoSTAR dynamic 85 C-VAC

Based on the combination of SMART feeder and extruder, the machine enables the processing of thermoplastic waste, especially film, fibres, foamed material as well as pre-ground hygroscopic material and flakes from washing lines. The final product is uniform, melt filtrated and dry pellets.

recoSTAR dynamic is the answer to the requirements of the modern plastics recycling industry.

It features:

- Higher automation & output
- Increased energy efficiency with rECO
- Wider range of applications

rECO configuration

rECO is an innovative approach that improves the energy efficiency of the recycling line. The overall energy consumption is reduced considerably. Benefit for the client is reduced costs, benefit for the environment is reduced carbon footprint.

The rECO package includes amongst others:

- New drive concept for the main drive of the extruder.
- Main motors in IE3 Standard.
- Barrel heating is done with infrared heaters.
- Adaptors are thermal insulated.
- Energy recovery solutions are optionally available for various process steps.

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Material to be processed:

Film of LDPE, LLDPE and HDPE including agricultural film, MFI (190/2,16) = 0,8 – 2 g/10 min. washed post-consumer waste, clean (without PVC and paper, abrasive or metallic contamination), unprinted- slightly printed and up to 100 % surface printed, dry (max. 5 % surface moisture). Material preportioned to adequate shape for conveyor belt: Pre-cut with 30 – 50 mm screen.

Output:

300 – 500 kg/h depending on input material to be processed and melt filtration fineness

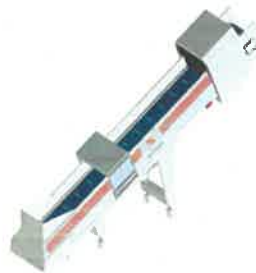
The melt filter fineness (customer scope of supply) has to be chosen, that the melt pressure in front of the 1st melt filter is <200 bar. Higher melt pressure will lead to an output reduction.

The maximum pressure of the extruder EXD85 is limited with 250 bar and will lead to an automatic stop of the extruder.

Output guarantees can only be given after test run with customer material. Output is based on continuous feeding of sufficient material in described quality as well as proper condition of the machine i.e. regular maintenance and exchange of wearing parts to be observed.

The line consists of the following components:

CONVEYOR BELT CB800D INCL. METAL DETECTOR



Conveyor belt with metal-free zone suitable for assembling a metal detector. The conveyor belt is provided with lugs in approx. 0.5 m distances. On the lower surface the belt is provided with a stripping device, in order to ensure the cleaning of the belt. The upper roll is provided with bearings on the inside, preventing a wrapping of the material around the bearings. For easier maintenance and access the drive is installed at the lower roll.

Metal detector with double-layer coil for detecting of all metallic materials (such as Fe, Ni, Co, stainless steel, Cu, Al, CuZn, Pb). If a metallic material is detected, the conveyor belt stops automatically and emits an acoustic and optical alarm. After removing of the metal by the operator, the alarm must be reset manually.

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Technical Data

Conveyor belt:

| | |
|----------------|----------|
| Length: | 6800 mm |
| Width: | 800 mm |
| Feeding speed: | 0.15 m/s |
| Power: | 0.37 kW |

Metal detector:

| | |
|-----------------|-------------------|
| Passing height: | 340 mm |
| Width: | 1040 mm |
| Detecting: | Fe ball D 5.39 mm |

MASTERBATCH DOSING UNIT MBD150 P INCL. FEEDING AND CONTROL



Volumetric dosing unit for one component in pellet shape plus automatic vacuum feeder into the dosing unit. Not suitable for powder.

Technical Data

| | |
|--|-------------------|
| Capacity (based on a bulk density of 0.65 kg/liter): | 2-15/-20-100 kg/h |
| Feeding distance max.: | 2 m |

SMART FEEDER SF1100 (90 kW)

incl. temperature control, shock sensor and intake slider



The material to be processed is optimally prepared in the SMART feeder and fed with centrifugal force into the intake zone of the screw. The opening between SMART feeder and extruder is defined by the position of the controlled intake slider.

The SMART feeder fulfils the following operations simultaneously and ensures ideal material preparation prior to extrusion.

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- S shrink & cut
- M mix & homogenize
- A active feed & control
- R rotate & friction
- T temperature & dry

Benefits are high output of extruder and wide operation window.

Technical Data

| | |
|----------------------|----------|
| Drum diameter: | 1100 mm |
| Power: | 90 kW AC |
| Shock sensor: | Yes |
| Bull's eye/lighting: | Yes |
| Speed: | 700 RPM |

DYNAMIC AUTOMATION PACKAGE DAP1100 (90 kW)

The Dynamic Automation Package regulates the optimum operation point in the SMART feeder. The load controlled and motorized intake slider is reacting to the requirements of the extruder and the SMART feeder. Both the controlled speed of the SMART feeder and the position of the intake slider are automatically adjusted by dynamic software. Benefits are increased output and reduced energy consumption.

Technical Data

| | |
|------------------------------------|--------------|
| Frequency converter: | included |
| SMART feeder speed: | 50 - 700 RPM |
| SMART feeder power: | 90 kW |
| Intake slider electrically driven: | Yes |
| Intake slider adjustment: | automated |

AIR FLUSHING FOR SMART FEEDER

Radiant heat of the extruder is recycled and introduced into the bottom of the SMART feeder to flush the plastic with hot air. This additional drying step allows processing of material with higher level of humidity.

Technical Data

| | |
|-------------------------------|--------------|
| Drive of side channel blower: | 5.5 kW |
| Temperature: | Up to 150 °C |
| Drive of side channel blower | up to 5.5 kW |



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DUST AND STEAM EXHAUST UNIT FOR SMART FEEDER



Dust and steam which is created in the SMART Feeder will be extracted by a blower and pre-separated in a dust cyclone. Exhaust air has to be connected with customer site ventilation/filtration system.

Technical Data

Power: 1.2 kW

EXTRUDER EXD85 (90 kW)

incl. melt pressure sensor, melt temperature sensor and air conditioning for electrical components and control panel



The extruder barrel is of a bimetallic design. The screw is nitride-hardened and armor-plated. The extruder screw plasticizes and homogenizes the material. The extruder screw is driven directly and optionally speed-controlled. The extruder is equipped with a melt pressure display.

Technical Data

| | |
|--------------------------------|------------------------------------|
| Screw diameter: | 85 mm |
| Extruder L/D: | 24 |
| Extruder power: | 90 kW AC |
| Screw speed: | (depending on material) 150 RPM |
| Melt pressure display & alarm: | Yes |
| Melt temperature display: | Yes |

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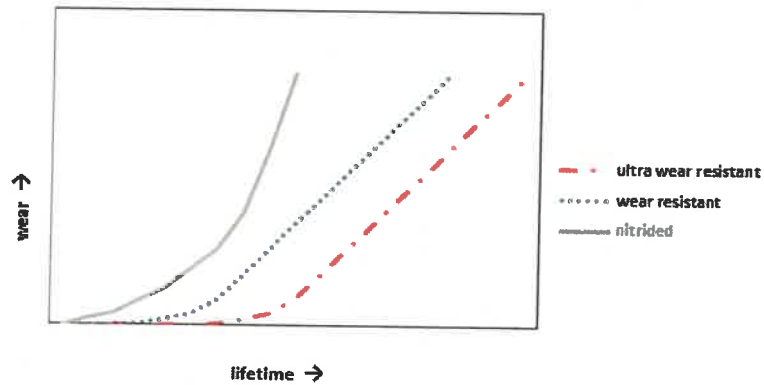
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INTAKE ZONE IN ULTRA WEAR RESISTANT VERSION

EXTRUDER SCREW AND BARREL IN ULTRA WEAR RESISTANT VERSION



Screw

2.5 mm wolfram carbide based armour-plating in C83 (RP50Plus/ Colmonoy83/ BNW830) quality. The screw ground is plasma nitrided.

Barrel

High quality CrMoCoBWC (Wolfram Carbide) based bimetallic barrel in R215 (X800/ ACW800) quality which is the highest standard against abrasion and corrosion. The armour thickness is min. 1.5 mm.

COLOUR TOUCH PANEL (15" DISPLAY, RECIPE MANAGEMENT)



The operation of the line is done via an operator interface terminal which is executed as an 15 inch colour touch panel. The panel is equipped with a recipe-management. Furthermore the panel is equipped with a Ethernet interface and a USB slot.

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SPEED-CONTROLLED EXTRUDER DRIVE (90 kW)

Extruder drive speed-controlled with frequency converter. The requested screw speed can be regulated easily on the control panel according to process requirements.

Technical Data

Extruder speed:

50-180 RPM

Power:

90 kW

2 ADAPTORS WITH COVERS INCL. HEATING AND 2 PRESSURE TRANSDUCER

CONTINUOUS BLADE FILTER CBF1900 - CUSTOMER SCOPE OF SUPPLY

-> Customer scope of supply and not integrated in the line control unit.

Due to the reason that the melt filter and the control unit of the melt filter, is customer scope of supply, Starlinger will deliver the line with a manufacturer declaration according to Machinery Directive 2006/42 / EC Annex II, 1.B.

CASCADE VACUUM UNIT C-VAC85 CC (CLOSED WATER CIRCUIT)



The cascade solution enables a melt filtration before the degassing. This is an advantage especially for printed or temperature sensitive material that requires superior degassing. Consisting of a 16 L/D extruder with a degassing opening, condensate-separating container and water ring vacuum pump. The plastic material strongly compressed in the metering zone of the extruder expands within the degassing zone of the screw. The free volatile components of the melt are evacuated via the condensate tank by a vacuum pump. Closed water circulation for the water of the vacuum pump, equipped with a water-water heat exchanger and a water tank. The water consumption of the vacuum pump is reduced from approx. 200 L/h to approx. 10 L/h.

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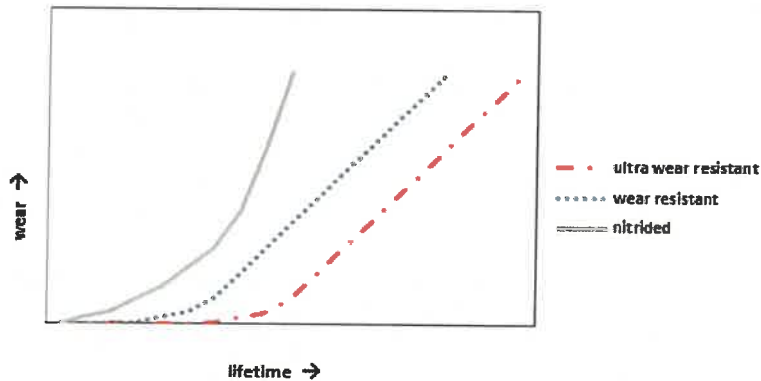


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Technical Data

| | |
|------------------------|-----------------|
| Drive: | 30 kW |
| Extruder: | 16 L/D |
| Vacuum pump: | 5 kW |
| Vacuum: | 33 mbar |
| Vacuum pump execution: | stainless steel |

C-VAC EXTRUDER SCREW AND BARREL IN WEAR RESISTANT VERSION



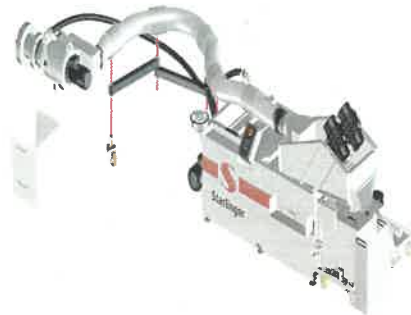
Screw

2.5 mm nickel-chrome based armour-plating in C56 (RP50/ Colmonoy56/BN56) quality. The screw ground is plasma nitrided.

Barrel

High quality CrMoCoB based bimetallic barrel in R121 (X220/ AC333) quality which is an excellent protection against abrasion and corrosion. The armour thickness is min. 1.5 mm.

WATERRING PELLETIZING WRP180CC (CLOSED WATER CIRCUIT)



The melt is pressed out through a die plate, cut off in hot condition by rotating knives, quenched by cooling water and floated to the drying zone. The cooling water is separated from the regranulate by means of perforated plates. Two eccentric motors serve for the transport of the regranulate to the centrifuge.

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By taking advantage of the residual material heat and due to the quick rotary motion of the centrifuge the drying process is finished, and the regranulate reaches the piping system to the storage silo already in a completely dry condition.

The unit includes a water-water heat exchanger and a temperature controller for the process water.

Thanks to the closed water circuit the water consumption is reduced from approx. 30000 l/h to approx. 10 l/h.

Technical Data

Pelletizing head

| | |
|-------------------|----------|
| Max. capacity PE: | 700 kg/h |
| Max. capacity PP: | 600 kg/h |
| Heating capacity: | 8.5 kW |
| No. of knives: | 2/3//6 |
| Drive of knives: | 1.5 kW |

Dewatering unit

| | |
|---|-------------|
| Cooling medium: | water |
| No. of eccentric motors: | 2 |
| Nominal rating of the eccentric motors: | 2 x 0.16 kW |
| Drive of pump: | 3 kW |
| Drive of centrifuge: | 2.2 kW |

ADDITIONAL DIE PLATE WRP 180 CC

AUTOMATIC CHANGE OF PELLETIZING SPEED

According to the melt pressure upstream of the pelletizing die plate, the pelletizing speed will be changed automatically to ensure a uniform pellet size.

DOUBLE-FILLINGSTATION 1000L WITH PIPING & CONVEYOR SYSTEM

THROUGHPUT MEASUREMENT FOR FILLING STATION

The measurement system is based on weighing cells. They are measuring constantly the weight which is displayed on the colour touch panel. Depending on throughput meaningful values are shown after 15 – 30 min. of production.

ⓘ **Remark:** Only applicable for silos ≥ 1000 L!



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ONLINE POWER MEASUREMENT FOR VISUALISATION OF kWh/KG (REQUIRES THROUGHPUT MEASUREMENT)

ACCESSORIES

ELECTRICAL EQUIPMENT (15")

The complete control system of the above mentioned components is built into a switch cabinet with a water-air heat exchanger, implemented according to DIN and ISO standards. The operation of the line is done via an operator interface terminal (15 inch). The standard scope of supply is prepared for a maximum of 20 m cable length between electrical cabinet and machinery and will be delivered according to layout specification. The cables for main power supply are not included.

Further distance and/or overhead electrical supply is available for a surcharge.

Technical Data

Mains power supply:

3x400 V/50 Hz

VNC VIEWER WATCH ACCESS TO HMI

VNC Viewer access to the HMI in "watch mode", the actual page of the HMI will be displayed. It is not possible to change pages or interact with the machine at all. Access by any device (personal computer or mobile device) and software which uses VNC-standard (Can be downloaded as freeware).

The software has to be installed on customer's device which is linked to the same network like the machine itself.

Network connection and settings at customer's side are not scope of supply.

Item 2

Recommended wearing parts and spare parts

The package of recommended wear and spare parts will be worked out after down-payment. It consists of parts such as: heaters, knives, filter elements, electrical components ... etc.

Due to our commitment to ongoing technological progress, we reserve the right to modify the technical specification. All images included in the Order Confirmation are symbolic images and not binding. Power ratings are based on 400 V/50 Hz.

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General technical specification of power, cooling water, compressed air supply as well as ambient conditions

General manufacturing standards:

Products manufactured by Starlinger & Co GmbH ("Starlinger") are designed according to CE regulations and the European Machine Directive 2006/42/EC.

Specification of electrical equipment and requirements:

Products manufactured by Starlinger & Co GmbH ("Starlinger") are designed for three-phase power supply (with the three phases L1, L2, L3) with a combined neutral and protective earth conductor (TN network), with separate neutral and protective earth conductors (TT network) and with an isolated network (IT network). For the last version (IT network), a transformer is absolutely necessary and has to be provided by the customer/plant operator or ordered separately from Starlinger (not included in Starlinger's standard scope of supply). Voltage between two live conductors is 400V, frequency is 50Hz, voltage between a live conductor and the neutral conductor is 230V. Admissible variations: voltage $\pm 10\%$, frequency $\pm 2\%$.

Available standard voltages:

440/254 V – 60 Hz

The neutral conductor must be fully loadable (100%) for machines requiring a neutral conductor (such as nitrogen units, air compressor units, laboratory equipment). Unless otherwise specified a neutral conductor for the extruder is not necessary.

The electrical arrangements are carried out according to ÖVE EN 60204-1 or IEC 204-1 standards. The earthing resistance for the above networks must be less than 2 ohms. Different local conditions must be communicated to Starlinger before or when ordering products as they cannot be taken into consideration at a later moment.

Voltage stabilizer:

To ensure better protection of electronic components of Starlinger products, Starlinger recommends using a voltage stabilizer for voltage fluctuations exceeding $\pm 10\%$. Starlinger will be pleased to submit a quotation for such a unit.

Cooling water requirements:

To minimize water consumption, Starlinger recommends a closed cooling water system with an air-cooled water chiller. The water used for filling the system and for the production process (if any) has to be free from impurities (corrosive particles, suspended matter, etc.). Furthermore, it has to meet the following requirements:



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| Parameter | Value | Unit |
|--------------------|-------------|-------------------------------|
| pH value (at 25°C) | 7-8 | [] |
| Total hardness | max. 10 | °dH (German hardness degrees) |
| Carbonate hardness | max. 6 | °dH (German hardness degrees) |
| Chlorides | approx. 40 | mg/l |
| Iron oxides | approx. 0.1 | mg/l |
| Oxygen content | 4 | mg/l |
| Water pressure | 3 - 4 | bar at point of consumption |
| Water temperature | max. 15 | °C |

Process water requirements:

On the basis of DIN 1988, DIN 2000 and DIN 50930 as well as having regard to the drinking water regulations, certain water qualities are required for the products. The process water must be clean, chemically neutral and free from small particles.

The process water must be free from:

- visible impurities such as suspended or turbid matter
- biological impurities such as bacteria, algae, or mucilage
- fats, oils, or other aliphatic or aromatic compounds
- fluorinated or halogenated substances such as refrigerant R131 or the like
- or other substances which may affect the material to be pelletized or the components of the line

The ion concentration in the process water should be below the following levels:

| Ions in Process Water | Value |
|-----------------------|--|
| Carbonate ions | < 30 mg/l |
| Nitrate ions | < 50 mg/l |
| Calcium ions | < 80 mg/l |
| Sulfate ions | < 240 mg/l |
| Chloride ions | < 10 mg/l for PET lines with inline crystallisation |
| | < 30 mg/l for all other applications |
| pH value | 6.5-9.5 |

Exceptions:

The above ion concentrations should not be exceeded. Any exception must be examined.

Remarks:

Certain technological processes (e.g. evaporation, monomer separation, etc.) may result in inadmissible accumulations of harmful substances. This must be avoided by refills and, if necessary, replacements during the operation of the line. It is understood that chemically pure (demineralized) water is an aggressive liquid which in the long run may deteriorate and corrode even stainless steel and certain plastics such as polyamide and shall therefore not be used. Furthermore, the conductivity of partially or fully demineralized water sinks from approx. 10 mS/m to values as low as 0.1-0.2 mS/m. As some measuring instruments



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such as magnetic inductive flow meters require a minimum conductivity (e.g. 3 mS/m), they will not work properly any more.

Compressed air requirements:

The compressed air has to be free from impurities (dust, oil, water).

| Parameter | Value | Unit |
|------------------|--------|------|
| Working pressure | min. 5 | bar |
| Working pressure | max. 7 | bar |
| Dew point | 5 | °C |

Ambient conditions for installation of machinery, production and storage area:

| Parameter | Value | Unit |
|--|--------------------|---------------------------------------|
| Ambient temperature for installation of machinery and storage area | min. 10 max. 45 | °C |
| Ambient temperature for production area | Min. 18 max. 40 | °C |
| Relative humidity | 60-90 | % at SATP conditions (not condensing) |
| Recommended luminance | 250 | lux |
| Height above sea level* | max. 1000 | m |

* For plants located at higher altitudes, the capacities of blowers, compressors, chillers, etc. have to be reviewed.

Technical obligations:

The customer/plant operator has to inform Starlinger timely and in writing on special technical obligations or requirements (national laws, national standards, language of the manuals, etc.) for the official approval of the plant and the operation of the products. Additional equipment and costs due to such requirements will be invoiced separately to the customer/plant operator.

Environmental obligations:

The customer/plant operator has to inform Starlinger timely and in writing on special environmental obligations or requirements for the official approval of the plant and the operation of the products. Additional equipment and costs due to such requirements will be invoiced separately to the customer/plant operator.

General operating conditions:

For the operation of Starlinger products and equipment, the customer/plant operator has to provide the required compressed air, cooling water and electrical power supply. It is also up to the customer/plant operator to make sure that the installation, start-up and handover of the products can be carried out without any delay.

Among others, the following requirements have to be fulfilled:

- The products are intended for industrial use only.
- The products may only be used for the intended purpose.
- The products may only be used in a completed industrial building including floor, foundations, walls and ceiling.

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- The foundations on which the products are positioned must be level and capable of withstanding the resulting pressures.
- The foundations must not transfer vibrations generated by the operation or coming from outside.
- The foundations must be suitable for carrying a load of at least 25 kN/m², respectively a load of at least 32 kN/m² for viscoSTAR 75 – 150, or 38 kN/m² for a viscoSTAR 180 (see Starlinger layouts).
- Installation of the main power supply where not covered by Starlinger's scope of supply.
- Installation of the compressed air connection, the water inlet and the water outlet where not covered by Starlinger's scope of supply.
- Ventilation: the customer/plant operator has to provide continuous ventilation of the workplace (LxWxH) according to the climatic conditions (complete air exchange at least 5 times per hour) so that a room temperature of max. 40°C is not exceeded. Starlinger generally recommends a minimum room height of 5 meters for the workplace (pay attention to more specific requirements on layouts).
- Lighting and other preparations according to national regulations.

Should one of the conditions specified above not be met at the workplace where the product is used (production site), the customer/plant operator has to inform Starlinger in writing in order to coordinate further action.

Standard color:

| | |
|---------------------------------|---------|
| Base frames: | RAL7016 |
| Covers and electrical cabinets: | RAL7035 |
| Electrical motors: | RAL9005 |

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Spare parts

amounting to EUR 8.800,00 are included.

Accessories

1 pcs. tool box / tool trolley

1 set of operating manual consisting of 1 pc. hardcopy and 1 pc. Softcopy

– Language: EN, PT

1 set of spare parts catalogue consisting of 1 pc. hardcopy and 1 pc. softcopy

– Language: EN,

Electrical specification

Voltage:

Phase <--> phase = 400 V \pm 10%

Frequency = 50 Hz \pm 2%

Neutral wire not required

Earth yes (grounding resistance < 2 Ohm)

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Starlinger & Co. Gesellschaft m.b.H., Sonnenuhrgasse 4, 1060 Vienna, Austria, T: +43 1 59955-0, F: -25, www.starlinger.com

Raiffeisen Bank International AG, Konto Nr. 1-00.425.611, BLZ 31000, BIC RZBAATWW, IBAN AT26 3100 0001 0042 5611

UniCredit Bank Austria AG, Konto Nr. 0068-16169/00, BLZ 12000, BIC BKAUATWW, IBAN AT43 1100 0006 8161 6900

Sitz der Gesellschaft: Wien, Registriert: Handelsgericht Wien FN 117230 Y, UID-Nr. ATU 14653604. A member of Starlinger Group

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| Pos. | Qty. | Description | Unit price (EUR) | Total price (EUR) |
|---|------|--|--------------------------|-------------------|
| 1 | 1 | recoSTAR dynamic 85 C-VAC | | |
| | | <u>consisting of:</u> | | |
| | 1 | Conveyor belt CB800D incl. metal detector | incl. | incl. |
| | 1 | Masterbatch dosing unit MBD150 P incl. feeding and control | incl. | incl. |
| | 1 | SMART feeder SF1100 (90 kW) incl. temperature control, shock sensor and intake slider | incl. | incl. |
| | 1 | Dynamic automation package DAP1100 (90 kW) | incl. | incl. |
| | 1 | Air flushing for SMART feeder | incl. | incl. |
| | 1 | Dust and steam exhaust unit for SMART feeder | incl. | incl. |
| | 1 | Extruder EXD85 (90 kW) incl. melt pressure sensor, melt temperature sensor and air conditioning for electrical components and control panel | incl. | incl. |
| | 1 | Intake zone in ultra wear resistant version | incl. | incl. |
| | 1 | Extruder screw and barrel in ultra wear resistant version | incl. | incl. |
| | 1 | Colour touch panel (15" display, recipe management) | incl. | incl. |
| | 1 | Speed-Controlled Extruder Drive (90 kW) | incl. | incl. |
| | 1 | 2 Adaptors with covers incl. heating and 2 pressure transducer | incl. | incl. |
| | 1 | Continuous Blade Filter CBF1900 | customer scope of supply | |
| | 1 | Cascade vacuum unit C-VAC85 CC (closed water circuit) | incl. | incl. |
| | 1 | C-VAC Extruder screw and barrel in wear resistant version | incl. | incl. |
| | 1 | Waterring Pelletizing WRP180 CC (closed water circuit) | incl. | incl. |
| | 1 | Additional die plate WRP 180 CC | incl. | incl. |
| | 1 | Automatic Change of Pelletizing Speed | incl. | incl. |
| | 1 | Throughput measurement for filling station | incl. | incl. |
| | 1 | Online power measurement for visualisation of kWh/kg | incl. | incl. |
| | 1 | Accessories | incl. | incl. |
| | 1 | Electrical Equipment (15") | incl. | incl. |
| | 1 | VNC Viewer watch access to HMI | incl. | incl. |
| 2 | 1 | Recommended wearing parts and spare parts in amount of EUR 8.800,00 incl. | incl. | incl. |
| TOTAL PRICE EX WORKS, unpacked, discounted | | | | |
| | | Packing and loading | | |
| | | Installation, Start up and training (3 man weeks + 2 tickets) | | |
| TOTAL PRICE FCA Weissenbach, AUSTRIA | | | | |

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All machine components and accessories not expressly mentioned in our quotation are not included in our scope of supply.

The goods are manufactured by Seller in compliance with the applicable European and Austrian production standards.

In case the compliance with other production standards is required by Buyer, the Buyer shall inform Seller of these standards in writing, in detail without delay after receipt of this present order confirmation, in order to allow Seller to meet such requirements.

Prices:

in EURO (EUR)

FCA Weissenbach, AUSTRIA, acc. to ICC INCOTERMS 2020. Transport insurance has to be concluded by Buyer at Buyer's costs.

! Remarks: Due to the impact of the Covid-19 situation on the availability of containers as well as transport costs we reserve the right to adapt the freight costs accordingly before delivery.

Place of dispatch: Weissenbach, AUSTRIA

Origin of goods: European Union

| VAT-Identification number of the Seller: | Registered company name of the Seller: | Address: |
|--|--|---|
| ATU14653604 | Starlinger & Co Ges mbH | Sonnenuhrgasse 4, A-1060 Wien, Austria |

| VAT-Identification number of the Buyer: | Registered company name of the Buyer: | Address: |
|---|--|--|
| PT 513610960 | Recidubai - Reciclagem de Plásticos, S.A | Zona Industrial do Rossio Travessa nº3 lote 7 3720-601 / Vale de Cambra NIF 513610960 PORTUGAL |

The Buyer shall submit the above details to Starlinger 4 weeks before delivery at the latest.

Packing:

packed for direct transport by truck without transshipment.

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Place of Installation :

Recidubai - Reciclagem de Plasticos, Lda.
Zona Industrial do Rossio
Travessa nº3 lote 7
3720-601 / Vale de Cambra NIF
PORTUGAL

Readiness for pick up ex Seller's factory:

The goods will be ready for pick-up approx. at the End of October 2023 after receipt of full down payment latest by 03rd March 2023 and technical clarification of scope of supply as well as under the condition that the advance payment will be received latest 8 weeks before scheduled delivery. In case that the advance payments are not received by Seller in due time, the delivery shall be postponed accordingly and scheduled for the next available delivery slot. Partial shipment allowed.

(Seller will send to Buyer a Confirmation of Readiness for pick-up via e-mail and/or fax 10 working days before the effective dates)

The Delivery time as mentioned in this present Agreement is depending on the availability of raw materials, parts, components and services (including transport) Starlinger & Co Gesellschaft m.b.H. has to procure on the free supplier market.

Like many suppliers around the world also Starlinger & Co Gesellschaft m.b.H. is currently facing a temporary shortage of materials, components, parts and transportation capacity. Due to the evolving and unpredictable nature of this worldwide delivery bottleneck a possible impact on the delivery time mentioned herein unfortunately cannot be excluded.

Starlinger & Co Gesellschaft m.b.H. reserves the right to postpone the delivery time. Starlinger & Co Gesellschaft m.b.H. will inform the Buyer as soon as possible of any delays and later shipments by naming the affected parts and as far as reasonably possible stating a new delivery time.

If the delivery is delayed by more than 3 months Starlinger & Co Gesellschaft m.b.H. and the Buyer shall in such case jointly discuss and amicably agree on appropriate measures to be taken in order to minimize and to overcome possible impacts on the implementation of this present Agreement.

If delivery is delayed by more than 3 months and the discussions fail over a period of 3 more months and there are no other measures reasonably acceptable for the Buyer, the Buyer shall have the right to rescind from the present agreement with regard to those parts of the GOODS which are affected by the delay.

Buyer's Import Licence:

In case an Import Licence is required for delivery of the goods, the Buyer is obliged to provide Seller with a copy of this Import Licence immediately after availability of the same, but not later than 6 weeks before scheduled time of dispatch.

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Payment:

- 30% [EUR 149.550,00] down payment with order by direct transfer of funds to one of the accounts listed below latest by 03rd March 2023.
- 60% [EUR 299.100,00] advance payment by direct transfer of funds to one of the accounts listed below. The advance payment must be in Seller's hands latest 8 weeks before scheduled delivery.
- 5% [EUR 24.925,00] payable after signature of Certificate of Finished Installation (Appendix A) signed by the buyer, but latest 3 months after delivery date (CMR date) irrespective of signing the Certificate of Finished Installation (Appendix A)
- 5% [EUR 24.925,00] payable after signature of Certificate of Start-up and Acceptance (Appendix B) signed by the buyer, but latest 6 months after delivery date (CMR date) irrespective of signing the Certificate of Start-up and Acceptance (Appendix B).

All charges, fees and taxes originating from payment transaction outside of Austria shall be borne by the Buyer.

All payments for this contract will be only credited to Buyer's account, if made directly to Starlinger's accounts, listed hereunder. Payment to third parties will not be accepted by Starlinger as reduction of debts.

| | | | | |
|--|---|--|--|--|
| Account holder: | Starlinger & Co. Gesellschaft m.b.H., Sonnenuhrgasse 4, A-1060 Wien, Austria | | | |
| Bank name: | UniCredit Bank Austria AG | Oberbank AG | Commerzbank AG | Raiffeisen Bank International AG |
| Bank Identification Code (BIC): | BKAUATWW | OBKLAT2L | COBADEFF711 | RZBAATWW |
| International Bank Account Number (IBAN) for EURO: Address: | AT43 1100 0006 8161 6900 EUR A-1010 Wien, Schottengasse 6-8 | AT27 1506 0001 7114 2730 A-4810 Gmunden, Esplanade 24 | DE 0571 1400 4106 0009 7000 Münchener Straße 66, DE-83022 Rosenheim | AT26 3100 0001 0042 5611 A-1030 Wien, Am Stadtpark 9 |
| Payment Ref. | MA2032114 | | | |

Please indicate the a.m. payment ref. on all your payments.

Payment by cheque not acceptable.

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Installation, Start up and Training INCLUDED

Local preparation-not included, to be done by Buyer

Prior to the installation the following services have to be taken care of:

- foundations
- electrical main supply,
- cooling/fresh water supply and drainage
- compressed air supply
- exhaust piping and gas treatment

Installation-included, to be done by Seller

Technicians from Seller and/or their subcontractors are available to supervise and aid customer's skilled personnel during installation of machinery.

This includes the following jobs:

- Supervision of unloading of equipment (responsibilities are defined by the ICC Incoterms)
- Unpacking and positioning of modules
- Mechanical and electrical connection of the modules including water and compressed air piping between the modules.

The Buyer shall support the Seller with sufficient manpower and lifting devices as defined by the Seller.

If Buyer starts unpacking the machinery and performs preliminary installation work without having agreed upon with Seller or without supervision of a specialist from Seller and/or their subcontractors, Seller assumes no warranty, liability and will not accept claims for short deliveries, defects or damages.

Upon completion of installation the respective protocol shall be signed by the Buyer and the Seller.

Start up and training- included, to be done by Seller

Technicians from Seller and/or their subcontractors are available to start up the machine and to train Buyer's staff directly after finished installation.

This includes the following jobs:

- Electrical and mechanical check of the preinstalled modules.
- Start up of the machine and acceptance test.
- Training of the Buyer's electrical, mechanical, process and maintenance staff.

Upon completion of start up and training the respective protocol shall be signed by the Buyer and the Seller.

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Acceptance test run

Acceptance test run with one material for maximum 8 hours respectively two different materials for maximum 4 hours each included. Details to be discussed.

Working time, accommodation and travel

This Order Confirmation includes a period of 3 man weeks and 2 flight tickets. One man week is calculated with 7 calendar days, out of which 6 are working days (maximum 53.5 working hours a week including passive travel time).

In case of extension of the before mentioned scope due to Seller's default, Seller will complete the services without additional charge.

In case of extension of the before mentioned scope due to Buyer's default, Seller will charge the applicable rate of EUR 900,00 per man and calendar day to the Buyer.

Full board and accommodation in a hotel of West European standard, suitable transport from the hotel to the site as well as all local expenses according to the official regulations in the country of installation with regard to the specialists from Seller and/or their subcontractors shall be taken over by the Buyer.

Travel time as well as waiting time due to circumstances beyond Seller's control will be charged at the a.m. standard daily rate.

THIS ORDER CONFIRMATION IS GOVERNED BY THE GENERAL TERMS BELOW, EXCEPT WHERE SPECIAL ARRANGEMENTS HAVE BEEN AGREED IN WRITING!

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GENERAL TERMS OF DELIVERY - Division Recycling of Starlinger & Co Gesellschaft m.b.H., dated June 8th 2020

Definitions in alphabetical order:

- "Acceptance" – shall mean the achieving of parameters as defined by SELLER and BUYER to be confirmed by the PARTIES by signing the respective Certificate of Acceptance
- "Acceptance Run" – shall mean operation of GOODS in order to achieve the acceptance parameters as defined by SELLER and BUYER.
- "AWB" – shall mean airway bill.
- "B/L" – shall mean Bill of Lading
- "Calendar Day" - shall mean calendar days according to Gregorian calendar
- "CMR" – shall mean road consignment note
- "Confidential Information" – shall mean sensitive technical or commercial information, e.g. trade secrets, business plans, process parameters, construction drawings, test results, specifications, samples or models, software, miscellaneous documents, statements of intention, experience, knowledge or know-how of either PARTY disclosed to the other PARTY whether orally, in writing (including but not limited to e-mail and/or fax), in material form or to which either PARTY gained visual access within the course of this Contract.
- "the Contract" – shall mean the particular contract concluded between BUYER and SELLER on the terms of these present General Terms of Delivery.
- "Delivery" – shall mean Goods being delivered in accordance with the applicable INCOTERM.
- "Despatch" shall mean Goods leaving SELLER`s premises
- "EUR" – shall mean EURO
- "FCR" – shall mean the forwarder's certificate of receipt
- "FIATA B/L" - shall mean multimodal transport document issued in accordance with International Federation of Forwarding Agents Associations.
- "GOODS" – shall mean scope of supply as agreed upon between BUYER and SELLER as per the Contract.
- "Installation" – shall mean erection and assembling of the GOODS at site of BUYER or at any other place of destination agreed upon between BUYER and SELLER
- "L/C" – shall mean Letter of Credit
- "Start up" – shall mean initial start up of the GOODS, i.e. setting into operation.
- "Time of Despatch" – shall mean the date on which the GOODS leave SELLER's premises
- "Transport Document" – shall mean AWB or B/L or CMR or FIATA B/L or FCR,
- "USD" – shall mean US-Dollars
- "Working Day" - shall mean Monday to Friday, except Saturdays, Sundays and public holidays.
- "Passive Travel Time" shall mean the time of transport from accommodation to place of work without any performance of work.

Article 1 – MAKING A CONTRACT

- 1.1. Unless the Parties have expressly agreed otherwise in writing, these present General Terms of Delivery shall apply.
- 1.2. The below provisions on the delivery of GOODS shall also apply mutatis mutandis to services to be performed by SELLER for BUYER.
- 1.3. The Contract shall be deemed to have been concluded if the SELLER has sent a written order confirmation upon receipt of an order from the BUYER and if there is no evidence that the BUYER has opposed to same within ten days.
- 1.4. SELLER shall be bound by BUYER's terms and conditions only if SELLER has accepted them separately and expressly in written form.

Article 2 – TECHNICAL INFORMATION

- 2.1. The data on weights, measures, content, prices, performances, or alike, as contained in catalogues, brochures, circular letters, advertisements, pictures and price lists, etc. shall only be binding for SELLER if the particular quotation and/or the Contract expressly refers to them.
- 2.2. Drawings, design drafts and other technical documents, as well as samples, catalogues, brochures, pictures and alike shall always remain the intellectual property of the SELLER. Any use, copying, reproduction, dissemination and transfer to third Parties, and any publication and presentation thereof requires the prior express approval of the SELLER.
- 2.3. The GOODS are manufactured by SELLER in compliance with and do correspond to the applicable European and Austrian production standards. In case the compliance with other production standards is required by BUYER, BUYER shall inform SELLER of these standards in writing, in detail without delay after receipt of

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the respective Order Confirmation prior to making the Contract, in order to allow SELLER to meet such requirements.

Article 3 – PACKING

Unless other arrangements have been agreed upon

- a) the listed prices are without packaging;
- b) the GOODS are packaged according to normal trade practice in order to avoid any damage of the GOODS under normal transport conditions on the way to their agreed destination. The GOODS are packaged at BUYER's expense, and the packaging material will only be taken back if so agreed by the Parties. In case the GOODS have to be stored after unloading at BUYER's site, the BUYER is obliged to provide a proper storage facility inside of a building.

Article 4 – PASSING OF RISK

Risk of loss or damage to the GOODS shall pass to the BUYER according to ICC Incoterms 2020.

Article 5 – DELIVERY/ Despatch/Inspection at arrival

- 5.1. Time or date of Despatch as per the Contract.
- 5.2. SELLER shall have the right to make partial or advance shipments.
- 5.3. In case Time of Despatch is delayed due to causes which rest with the BUYER all measures subject to timely Despatch (including but not limited to Installation, start-up and acceptance run) shall be delayed accordingly without liquidated damages or penalty to SELLER.
- 5.4. In case delivery is delayed for more than 30 calendar days due to causes which rest with the BUYER, SELLER shall have the right to store the GOODS on BUYER's account and to charge handling of EUR 15.000,00 (1 time) and the accrued storage costs until the GOODS will be finally despatched.
- 5.5. After lapse of a grace period of 30 calendar days beginning from the delay SELLER shall be entitled to additional liquidated damages based on the value of the GOODS at a rate of 0,2 % per week for the first 4 weeks of delay and thereafter 0,5 % per week in case the delay lasts more than 4 weeks.
- 5.6. Notwithstanding the above SELLER shall at any time but earliest 90 calendar days after lapse of the grace period have the right to dispose the GOODS for other purchasers. In case SELLER decides to do so, this present contract shall be amended accordingly and the Parties shall agree on a new delivery time. In such case the liquidated damages as well as the handling and storage costs shall apply until the GOODS are being despatched to the respective other purchaser.
- 5.7. However the above liquidated damages shall in total not exceed more than 5% of the total value of the GOODS. In case the overall delay in delivery due to causes which rest with BUYER, exceeds a period of 120 calendar days SELLER reserves the right to adjust the contractual price for the GOODS by 3% p.a.
- 5.8. Upon arrival of the packed GOODS at BUYER's premises, the BUYER shall thoroughly inspect the packages for completeness in accordance with the packing list and obvious damages. Short-shipments or deficiencies that have been discovered must be reported with a detailed written explanation to SELLER within 15 calendar days after unloading of the GOODS or any right in connection therewith shall lapse. SELLER reserves the right to contradict to BUYERs claims.

Article 6 – PRICE

- 6.1. Unless otherwise agreed, all prices shall be ex works of SELLER, without packing and loading.
- 6.2. The prices shall be based on the costs at the time of the quotation, unless otherwise agreed.

Article 7 – PAYMENT TERMS

- 7.1. The payments shall be made in strict accordance the agreed conditions of payment under the Contract.
- 7.2. The BUYER is not permitted to defer payment or to offset any amount against the payment without the prior written approval of SELLER.
- 7.3. If BUYER defaults on the agreed payment or any other performance, SELLER may either insist on the performance of the Contract or announce the withdrawal from the Contract, granting a reasonable respite of at least fourteen calendar days but not more than thirty calendar days. In such case, BUYER shall refund to SELLER the dunning charges and collection costs which constitute a further damage caused by the delayed performance. If BUYER has not fulfilled his payment obligations due (or any other of BUYERs obligations) within the granted respite, SELLER may withdraw with immediate effect from the Contract by means of a written notice (for purpose of this article e-mail and/or fax shall be considered sufficient). BUYER shall return to SELLER, upon SELLER's request, any delivered GOODS and compensate SELLER for any reduction in the value of the GOODS that has occurred, as well as refund to SELLER all expenses that SELLER had to incur in connection with the performance of the Contract.

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- 7.4. If the BUYER defaults on the agreed payment, SELLER has the right to charge interest on arrears, of 10 % p.a.. It is further agreed between the Parties that in case of any installments not being paid in full or at all, SELLER may terminate the Contract in accordance with Article 7.3. In such case SELLER shall be entitled to retain any amount paid by the BUYER as liquidated damages.

Article 8 – RETENTION OF OWNERSHIP

- 8.1. The GOODS shall remain the sole and absolute property of SELLER as legal and equitable owner until such time as any amount outstanding in terms of this Contract has been paid, irrespective of the fact that the sold GOODS have been handed over to the BUYER. The BUYER shall insure the GOODS against any risk of loss or destruction for the benefit of the SELLER until any amount outstanding in terms of the Contract has been paid.
- 8.2. It is further agreed between the Parties that in case of any instalments not being paid in full or at all, SELLER shall be entitled to retain any amount paid by the BUYER as liquidated damages in case of the Contract being cancelled.
- 8.3. In case legal registration of ownership is required due to law, the BUYER is obliged to fulfil the registration proceedings at his costs and to present to SELLER a written proof of such registration before shipment.
- 8.4. SELLER may for the purpose of recovery of their GOODS enter upon any premises where they are stored or where they are reasonably thought to be stored and may repossess the same. In case the premises where the GOODS are located are being rented by BUYER, BUYER shall ensure its landlord`s consent to SELLER`s entering to said premises in order to reposes the GOODS.

Article 9 – RIGHT TO ASSIGN

SELLER shall be entitled to sub-contract, cede, assign and transfer any or all of its rights, title and interest in and to the Contract to a third party without the BUYER`s consent.

Article 10 – WARRANTY

SELLER warrants that the GOODS supplied under this Contract shall be brand new and manufactured of high quality materials and first class workmanship in accordance with the specifications given in the Contract and in accordance with applicable European legal prerequisites.

- 10.1. SELLER`s warranty is limited to the following defects occurring within the following warranty periods:
- for mechanical defects during a period of fifteen months after shipment (i.e. date of respective Transport Document) respectively twelve months after Start up, whatever comes first,
 - for electrical defects during a period of nine months after shipment (i.e. date of respective Transport Document) respectively six months after Start up, whatever comes first.

As regards services performed by SELLER a warranty period of six months from date of final completion of the services shall apply.

Such defects must be reported with a detailed written explanation to SELLER immediately and shall be remedied by SELLER on SELLER`s cost and choice as follows:

- a) by reworking the defective GOODS on BUYER`s site or
- b) by having the defective GOODS or the defective parts shipped back to SELLER for reworking or
- c) by replacing the defective parts or
- d) by replacing the defective GOODS.

SELLER shall deliver replacement parts FCA Vienna Airport acc. to ICC INCOTERMS 2020.

Whereas the costs for freight are on SELLER`s account. Costs for import clearance of the GOODS in the country of destination are on BUYER`s account.

- 10.2. In order to enable SELLER to fulfill its warranty obligations BUYER shall be obliged to return the defective equipment or the defective parts thereof to SELLER or SELLER`s nominee.
- 10.3. The warranty does not cover wear and tear parts which are subject to or damaged by normal wear and tear. These wear and tear parts are specified in separate lists added to the operating manuals of the GOODS.
- 10.4. SELLER assumes no warranty and/or liability for deficiencies or damages resulting from insufficient or faulty handling and/or insufficient or faulty maintenance and/or faulty Installation performed by the BUYER or any third party.
- 10.5. Any warranty of SELLER shall be excluded in case the BUYER unpacks or carries out any Installation work of the GOODS without participation of SELLER.
- 10.6. Any warranty or guarantee shall automatically become null and void with immediate effect for the entire scope of supply in case the BUYER uses other spare or wear parts than the - parts delivered by SELLER or in case BUYER uses spare or wear parts which were not expressly approved in advance and in written form by SELLER.



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- 10.7. SELLER assumes no warranty or liability whatsoever for damages or deficiencies resulting from any modifications of the GOODS carried out by the BUYER. This applies regardless of the nature and extent of the modifications and regardless if SELLER had notice or had to have knowledge of said modifications. In case the BUYER carries out any modifications on the GOODS, it is exclusively BUYER's responsibility to attach corresponding warning signs on the modified GOODS as well as to procure for adequate security measures. In case of BUYER's modifications of the GOODS any Certification of Conformity issued by SELLER becomes null and void and it shall be exclusively BUYER's responsibility to provide for the particular machine acceptance by local technical inspection authorities and the conformity of the GOODS to local standards and regulations. In case of modifications of BUYER the signs of Certification of Conformity attached on the GOODS, in particular on the type plate, shall be immediately made unrecognizable by BUYER.
- 10.8. The BUYER shall not have the right to withhold or to offset payments due to warranty claims.
- 10.9. In case it is found during the course of SELLER's performance of its warranty obligations stipulated hereinunder that BUYER's claim is unfounded, BUYER shall bear all costs arisen from SELLER's performance.
- 10.10. The BUYER shall have at any time the burden of proof that the GOODS supplied have already been defective at the time of delivery.
- 10.11. SELLER shall have the right to make minor variations of details of design and construction of the GOODS due to technical modernization having no adverse effect on the GOODS.
- 10.12. During the warranty period BUYER shall ensure SELLER'S online-access (if applicable as per 16.6. below)

ARTICLE 11 - LIABILITIES

- 11.1. The SELLER shall be liable only for intentional acts and serious gross negligence and personal injury or death of a person.
- 11.2. SELLER's liability for loss of production and loss of profit, loss of revenue, loss of contract, loss of business opportunity as well as consequential and indirect damages shall be excluded.
- 11.3. This restriction of liability shall apply to all damage claims, regardless of their legal grounds, including but not limited to pre-Contractual and ancillary Contractual claims.
- 11.4. SELLER assumes no liability for damages resulting from BUYERs non-adherence to applicable national technical regulations or/and operating instructions given by SELLER as well as the stipulations of the SELLERs operating manual. SELLER assumes no liability or guarantee for the outcome of inspections performed by national state authorities in BUYERs country.
- 11.5. Any damage claims of the BUYER against SELLER must be asserted within a period of six months from the moment BUYER gained knowledge of the damage. The BUYER shall bear the burden of proof in regard to any damages as well as in regard to any default of SELLER.
- 11.6. Any operation and serial production prior to or without performance of the Acceptance Run as per the Contract shall be at BUYER's own risk and expense. In such case SELLER assumes no liability whatsoever for any damages and/or deficiencies resulting from BUYER'S operation and/or serial production without contractual performance of the Acceptance Run. Further in such case any and all outstanding payments shall become due and payable with immediate effect. This present Article 11.6. shall not apply in cases, where the performance of the Acceptance Run has been prevented by reasons which lie with SELLER.

Article 12 – MODIFICATIONS

- 12.1. Modifications and amendments to the Contract are valid and binding only if they have been made in writing and duly signed by the authorized representatives of the BUYER and the SELLER.
- 12.2. Should any modification in design, drawings and/or specifications, shipping instruction and time schedules affect the price of the Contract and/or Time of Despatch and/or any applicable time schedules, an equitable adjustment in the price and/or Time of Despatch and/or applicable time schedules will be mutually agreed upon.

Article 13 – GENERAL TERMS

- 13.1. In the event that import and/or export licenses or foreign-currency permits or similar authorizations are required for the performance of the Contract, the BUYER is responsible for obtaining such documents, licenses or permits necessary in due time. SELLER shall at all times provide information concerning which documents, permits and licenses are necessary for the respective transaction in Austria.
- 13.2. The invalidity of any provision of the Contract shall not have any influence upon the validity of the remaining provisions. Both contracting Parties shall replace the invalid provisions by valid provisions corresponding as much as possible to the original intentions of both Parties to the Contract.

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Article 14 – CONTRACTUAL LANGUAGE

The Contract and the appendices thereto, which form an integral part of the Contract, as well as all exchanges between the Parties hereto shall be in English language. In case the Contract has been translated into other languages the English text shall in any case prevail.

Article 15 – FORCE MAJEURE

- 15.1. The term "FORCE MAJEURE" is understood by both PARTIES to mean any cause to prevent either party from performing any or all of its obligations which arises from or is attributable to acts, events, omissions or accidents beyond the reasonable control of the party so prevented and are not reasonably avoidable by the party so prevented including strikes, lockouts or other industrial disputes (whether involving the workforce of the party so prevented or any other party), acts of God, war, riots, civil commotion, malicious damage, compliance with any law or governmental order, rule, regulation or direction, by any competent body or authority, accident, breakdown of plant or machinery, fire, flood or storm, pandemic, restraints or delays affecting shipping or carriers, inability or delay in obtaining supplies of adequate or suitable materials or products, currency restrictions. Neither party shall be liable to the other party in any manner whatsoever for any failure or delay in performing its obligations under this Contract due to force majeure provided always that this clause shall not apply in respect of an obligation to pay monies.
- 15.2. Any party wishing to plead force majeure must notify the other party as soon as possible in any case by e-mail and in the affected party's sole discretion either by registered letter with return receipt or by international courier service stating the nature, the starting date and as far as possible the probable end of the event of force majeure.
- 15.3. PARTIES shall jointly and amicably discuss and agree on appropriate measures and steps to be taken in order to overcome and/or minimize as far as possible the impacts of the event of force majeure on their cooperation as per this present Agreement.
- 15.4. Provided the notification requirement has been adhered to, in the event a Party is unable to meet its obligations under the Agreement due to Force Majeure for a period of 6 months or more the other Party is entitled to rescind or terminate the Agreement in whole or in part.

Article 16 – COVENANT OF CONFIDENTIALITY

- 16.1. The PARTIES shall treat Confidential Information as strictly confidential and shall not disclose it to any third party. PARTIES undertake to disclose Confidential Information only to their personnel having a need to know thus being directly involved in the execution of this Contract (including but not limited to Installation, Commissioning, Acceptance and operation of the GOODS). BUYER shall not copy or reproduce any drawings, flow-sheets, layouts sketches, technical information sheets or operating handbooks supplied by SELLER on the terms of this Contract without the express prior written consent of SELLER. In the event that Confidential Information and/or other information of SELLER including but not limited to drawings, flow-sheets, layouts, sketches, technical information sheets or operating handbooks should have to be given or disclosed to third parties by BUYER in order to implement the GOODS at BUYERs premises, the BUYER shall inform SELLER of such need in advance and in written form by specifying purpose and identifying the receiving third party. In such cases BUYER shall verifiably ensure that the duty of confidentiality shall also be complied with by any such third party. BUYER shall prove at SELLER's request at any time that said third parties have been bound to this confidentiality obligation or to a confidentiality obligation at least as strict as the obligation stipulated under this present Article 16.
- 16.2. Either PARTY shall verifiably ensure that this duty of confidentiality shall also be complied with by any of its employees having a need to know. Each PARTY shall prove at the other PARTY's request that said employees have been bound to this confidentiality obligation or to a confidentiality obligation at least as strict the obligation stipulated under this present Article 16.
- 16.3. The covenant of confidentiality does not apply to Confidential Information which a) is already known to the receiving Party at the time when it is communicated to him by the other Party; b) at the time when it is communicated, is already publicly available without breach of confidentiality, i.e. is accessible to anyone; c) at the time when it is communicated, is already available to the receiving Party through own research, or at the time when it is communicated is already standard technology; d) by written permission of the disclosing Party, the receiving Party is authorised to utilise or to disclose to third parties; e) has to be disclosed to public authorities due to provisions of mandatory law. Notwithstanding any such disclosure shall be made only to such an extent that confidentiality of other Confidential Information shall remain unaffected far as permitted by applicable law.
- 16.4. BUYER shall have the right to disclose data related to the end-product such as viscosity, thickness, profiles of thickness, which can be measured on the end-product independently from the GOODS to third parties

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(e.g. BUYER`S customers). However production protocols/machine-data-protocols, historical data and trend-graphics which are being generated when operating the GOODS shall in no event be disclosed to third parties unless SELLER declares its prior written and express approval to such disclosure.

BUYER and SELLER shall keep production protocols/machine-data-protocols, historical data and trend-graphics generated when operating the GOODS strictly confidential and shall use same only internally for purpose of documentation and analysis. This obligation remains in force irrespective of the expiry of the warranty period as per Article 10 above. The confidentiality of Confidential Information generated when operating the GOODS shall at any time be safeguarded in accordance with common industrial standards. The BUYER hereto undertakes to handle all relevant EFSA process parameters and data as well as all terms of this contract such as price, payment terms etc. with strict confidentiality without any limit of time.

- 16.5. Safe as above under 16. The covenant of confidentiality as per this present Article 16 shall automatically terminate upon expiry of the warranty period as per Article 10 above.
- 16.6. In case of external online-access to the machine control and/or historic data such as production parameters, trend graphics etc. any unauthorized access by third parties has to be prevented by adequate scrambling/codification measures (VPN and SSL or similar) as per common industry standards.
- 16.7. BUYER acknowledges that any attempts or measures to have the GOODS or parts thereof manufactured or copied by third parties or by BUYER itself are strictly prohibited and entitle SELLER to terminate this Contract with immediate effect and to retain any received payment. SELLER shall in such cases seek injunctive reliefs as well as any other legal remedies SELLER deems appropriate to stop any such measures of BUYER.

Article 17 – ARBITRATION CLAUSE, APPLICABLE LAW

- 17.1. All disputes arising out of or in connection with the Contract shall be finally settled under the Rules of Arbitration of the International Chamber of Commerce by one or more arbitrators appointed in accordance with the said Rules.
- 17.2. The arbitration proceedings shall be governed by the Rules of Conciliation and Arbitration of the International Chamber of Commerce, Paris, France. The proceedings shall take place in Vienna, Austria in the English language. The arbitrators shall apply the laws of Austria to the case at hand, CISG and the conflict of law principles shall be excluded. The Emergency Arbitrator Provisions shall not apply.
- 17.3. The ruling of the Arbitrators shall be final and binding for BUYER and SELLER.

Thanking you once more for your order, we remain

STARLINGER & CO
 Yours faithfully
 GESELLSCHAFT M. B. H.
 A-1060 WIEN, SONNENUHRGASSE 4
 AUSTRIA

STARLINGER & CO.
Gesellschaft m.b.H.

represented by:

Hermann Adrigan
Sales Director

Recidubai - Reciclagem de Plásticos, S.A

represented by:

Name: _____
Position: _____

STARLINGER & CO.
Gesellschaft m.b.H.

represented by:

Paul Niedl, MA
Commercial Head

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APPENDIX A

to Order Confirmation no. MA2032114 dated February 22nd, 2023

CERTIFICATE OF FINISHED INSTALLATION

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Ref.: Order Confirmation MA2032114 dated February 22nd, 2023

QTY SPECIFICATION SERIAL NUMBER

1x recoSTAR dynamic 85 C-VAC

This is to certify the completion of mechanical and electrical installation of the above equipment on _____. The above mentioned equipment has been delivered to and taken over by BUYER in good condition. The instruction manuals and spare part catalogues have been delivered and fully explained to the BUYER's representative, name / position held:

The above mentioned person(s) is / are responsible that the instruction manuals are accessible to the BUYER's staff and they are fully aware of the necessary safety instructions.

Missing parts (including missing spare parts): Yes _____ / No _____
If yes: Missing parts will be listed on the attached missing parts list.

Date: _____

BUYER:

**Recidubai
Reciclagem de Plásticos, S.A
Zona Industrial do Rossio
Travessa nº3 lote 7
3720-601 / Vale de Cambra
PORTUGAL**

Authorized representative:

Signature

Name in Block Letters

SELLER:

**STARLINGER & CO GESELLSCHAFT M.B.H.
SONNENUHRGASSE4
A-1060 WIEN
ÖSTERREICH**

Authorized representative:

Signature

Name in Block Letters

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APPENDIX A

MISSING PARTS LIST

- 1.**
- 2.**
- 3.**
- 4.**
- 5.**
- 6.**
- 7.**
- 8.**
- 9.**
- 10.**

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APPENDIX B

to Order Confirmation no. MA2032114 dated February 22nd, 2023

CERTIFICATE OF START UP & ACCEPTANCE

=====

Ref.: Order Confirmation MA2032114 dated February 22nd, 2023

QTY SPECIFICATION SERIAL NUMBER

1x recoSTAR dynamic 85 C-VAC

This is to certify the successful start-up of the above mentioned equipment.

The above mentioned equipment is in full accordance with this order confirmation.

The equipment is accepted.

Date: _____

BUYER:

SELLER:

Recidubai
Reciclagem de Plásticos, S.A
Zona Industrial do Rossio
Travessa nº3 lote 7
3720-601 / Vale de Cambra
PORTUGAL

STARLINGER & CO GESELLSCHAFT M.B.H.
SONNENUHRGASSE4
A-1060 WIEN
ÖSTERREICH

Authorized representative:

Authorized representative:

Signature

Signature

Name in Block Letters

Name in Block Letters

PM



Starlinger

APPENDIX C

to Order Confirmation no. MA2032114 dated February 22nd, 2023

QUESTIONNAIRE POWER SUPPLY

I. Definition:

The live conductors L1, L2, L3 of the three-phase AC net supply the operating voltage. The neutral conductor (N) originates from the star point of the three-phase net. The protective conductor or earth connection (PE) is a metallic conductor lying in the ground with a determined earth resistance ($R_e < 2 \text{ Ohm}$).

II. **Type of current supply:** (Schematic diagram acc. to IEC and CENELEC)
Internationally we distinguish the following network types:

A.) TN-NET

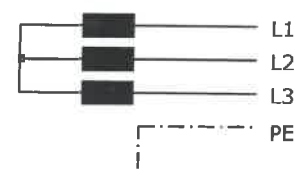
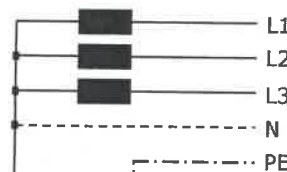
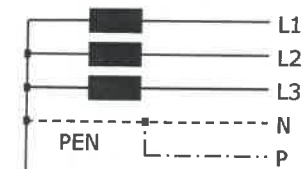
Net with directly grounded which is not point, protective conductor (PE) is directly grounded. connected to the net earthing point.

B.) TT-NET

Net with directly grounded point, protective conductor (PE) is **not** connected to the net earthing point.

C.) IT-NET

Net



1. Do you dispose of a mains supply according to A, B or C? A B C

2. Voltage between two live conductors (phases)?

3. Voltage between a live conductor (phase) and N (A or B)?

4. Expected voltage deviation of network from nominal value?

5. Frequency?

6. Expected frequency variation?
%

7. If your mains supply is different from those described under A and B, please let us have details as to the number of conductors, voltage and frequency. Please attach a sketch.

..... volt
..... volt
+% - %
..... cps
+% - %

III. Operating conditions:

1. Indicate the lowest and highest room temperature during operation at the installation place of the machine. min. ... °C max. ... °C
2. Indicate installation height of the machine above sea level. ... m
3. Indicate the relative humidity of air at the installation place of the machine. max. ...% at ... °C
4. In compliance with the IEC 204-1/EN 60204-1 regulations, the electrical equipment of the line is protected against short-time interruptions of 3 ms.

IV. Installation prescriptions:

The electrical installation is carried out according to the European (EN) standards. The customer is responsible for a power supply in accordance with the standards up to the connecting terminals of our machines.

Note: Please mark with a cross where applicable and, if necessary, add further details.

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Customer data

Company name:

Address:

Project/order:

Location of machine(s):

Date:

Signature:

Immediately on clarification please return to

STARLINGER & Co. Gesellschaft m.b.H.
A-1060 Vienna, Sonnenuhrgasse 4

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APPENDIX D

to Order Confirmation no. MA2032114 dated February 22nd, 2023

SUPPLY LIMITS & PROJECT RESPONSIBILITIES

=====

Dynamic

| ITEMS | SUPPLIER | BUYER |
|---|----------------|-------|
| Engineering | X | |
| Project management within the scope of supply | X | |
| Architectural and structural engineering for buildings and foundations | | X |
| Layout of scope of supply | X | |
| Foundation drawing (Contact areas and leads) | on request tbd | |
| Electrical Drawing | X | |
| Instruction manual | X | |
| Operative manual | X | |
| Piping | | |
| compressed air piping to connectionpoint(s) indicated in layout | | X |
| fresh water piping to connectionpoint(s) indicated in layout | | X |
| cooling water piping to connectionpoint(s) indicated in layout | | X |
| waste water piping from connectionpoint(s) indicated in layout | | X |
| Exhaust air piping from connectionpoint(s) indicated in layout | | X |
| Eventually required blowers to support airflow in exhaust air piping | | X |
| Eventually additional exhaust air filtration | | X |
| Process air piping within scope of supply | X | |
| Electrical connections | | |
| Connection of power supply and grounding to connection point(s) indicated on the layout | | X |
| Cables within scope of supply | X | |
| Grounding measurements | | X |
| Utilities | | |
| Air compressor | | X |

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| | | |
|--|-----------------|--------------|
| Filter and dryer for air compressor | | X |
| Fire prevention | | X |
| Water softener | | X |
| Chiller | | X |
| | | |
| Service | | |
| Material for testing the recoSTAR | | X |
| Eventually required additives, masterbatch,... | | X |
| Tools for ordinary maintenance | X | |
| Laboratory and relevant equipment (for production control) | | X |
| Gaschromatograph / other special lab equipment | | X |
| Suface Grinding Machine for die plate | | X |
| | | |
| ITEMS | SUPPLIER | BUYER |
| | | |
| Erection | | |
| Supervision | X | |
| Lifting devices for equipments unloading, positioning and erection | | X |
| Decision-maker from Customer side | | X |
| Mechanical and electrical installation | | X |
| Suitable warehouse for equipments storage | | X |
| lockable office for supplier's personal | | X |
| Tools for supplier's personal | X | |
| Safety Officer (if requierd) | | X |
| Toolbox for operation of machine | | X |
| | | |
| Insulation | | |
| cooling water piping installed within machine modules | X | |
| Cooling water supply piping | | X |
| Exhaust air piping | | X |
| Eventual additional insulation to reduce thermal emissions | | X |
| Eventual additional sheet covering of insulation | | X |
| | | |
| Civil works | | |
| Building | | X |
| Foundation and floor | | X |
| Lighting | | X |
| Building Ventilation | | X |
| Any local permission for operation of the plant | | X |

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| | | |
|---|--|---|
| Civil works | | |
| Building | | X |
| Foundation and floor | | X |
| Lighting | | X |
| Building Ventilation | | X |
| Any local permission for operation of the plant | | X |

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