



TYPE OF MACHINE :

CNC surface grinder

STOCK N°

90136

BRAND

BLOHM

MODEL

Planomat 616 HP

YEAR

2015

LOCATION

**73240 St-Genix-les-Villages,
FRANCE**

[DIRECT LINK](#)





TECHNICAL CHARACTERISTICS

CNC control	SIEMENS 840D SL
Maximum grinding length x width	1600 x 600 [mm]
Stroke X axis (table movement)	1700 [mm]
Min. Stroke speed X axis	30 [mm/min]
Max. Stroke speed X axis	30000 [mm/min]
Resolution X axis	0.001 [mm]
Stroke Y axis (vertical movement)	800 [mm]
Min. Stroke speed Y axis	4 [mm/min]
Max. Stroke speed Y axis	6000 [mm/min]
Resolution Y axis	0.001 [mm]
Course axe Z (transverse movement)	560 [mm]
Min. Stroke speed Z axis	4 [mm/min]
Max. Stroke speed Z axis	6000 [mm/min]
Resolution Z axis	0.001 [mm]
Min. distance spindle nose / table	150 [mm]
Max. distance spindle nose / table	950 [mm]
Grinding spindle motor power	15 [kW]
Max. diameter grinding wheel	400 [mm]
Max. grinding wheel width	30 [mm]
Grinding wheel bore	127 [mm]
Dimensions of magnetic plate	1600 x 600 [mm]
Machine dimensions	5450 x 3560 x 2800 [mm]
Supply voltage	400 [V]
Weight	8000 [Kg]

The information on this page has been obtained by the best of our ability. Therefore, its accuracy can not be guaranteed



ADDITIONAL INFORMATION

EQUIPMENT INCLUDED:

- x1 coolant tank + paper filtration system DGS type SBF150/650
- x1 oil mist extractor (2000 m³/h) SARA type UC 2 SD/S3
- x1 1600*600 [mm] electromagnetic clamping plate SAV type B-243.70 - 1600 x 600 - 13
- x1 lifting dressing device for peripheral, side and profile dressing
- x5 grinding wheel flanges
- x15 grinding wheels Ø400 [mm]
- x1 wheel balancing bench
- x1 set of manuals + CD

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