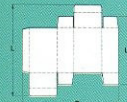

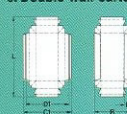
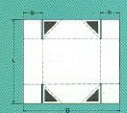
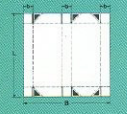


DIANA Folding Carton Gluer

for any carton style, any quantity and any shop size.

Technical Data

1. Folding cartons		DIANA 85-1	DIANA 105-1	DIANA 125-1	
	B mm L max. mm L1 min. mm	45-940 900 55	45-1050 900 55	45-1350 900 85	
	Belt speed (m/min.):	400	400	400	
2. Lockbottom cartons					
	B mm L max. mm D max. mm h1 min. mm a min. mm b min. mm	190-940 900 150 50 60 30	190-1010 900 150 50 60 30	190-1350 900 150 50 60 30	
	production up to cartons per hour:	50,000	50,000	50,000	
3. Double wall cartons					
	B mm L mm C1 max. mm D1 mm F min. mm	60-740 85-900 940 75-930 15	60-740 85-900 1050 75-1040 15	60-740 85-900 1110 75-1100 15	
	For compound folding, size range as in ti.				
4. Collapsible boxes Roto-ASE/Inter-ASE					
	Roto-ASE B mm L mm b mm	180-930 130-870 30-150	180-930 130-870 30-150	180-930 130-870 30-150	
	production up to Roto-ASE (boxes per hour) Inter-ASE (boxes per hour)	40,000 24,000	40,000 24,000	40,000 24,000	
	Inter-ASE B mm L mm b mm	150-930 130-870 30-150	150-1000 130-870 30-150	150-1000 130-870 30-150	
	production up to Roto-ASE (boxes per hour) Inter-ASE (boxes per hour)	30,000 18,000	30,000 18,000	30,000 18,000	
Folding boxboard (g/m²)		1. Folding cartons 2. Lockbottom cartons 3. Double wall cartons 4. Collapsible boxes	200-800 250-800 200-800 250-800	200-800 250-800 200-800 250-800	200-900 250-900 200-900 250-900
Corrugated board		1. Folding cartons 2. Lockbottom cartons 3. Double wall cartons 4. Collapsible boxes (Inter-ASE)	E and B-flute E and B-flute E and B-flute E-flute	E and B-flute E and B-flute E and B-flute E-flute	E and B-flute E and B-flute E and B-flute E-flute
Dimensions, weights, and total connected load		Length of DIANA (m) (with straight-line delivery) Shipping space (cbm) Weight of DIANA (t) KVA ca.	13.1 46 6.6 33	13.9 46 6.6 33	14.2 50 8.1 33

All data represents non-binding guideline values. We reserve the right to make technical alterations at any time without special notice. Further details about the DIANA 85-1 and the DIANA 105-1 as well as about the other machines included in our manufacturing programme can be provided on request.