



## APPENDIX A: TECHNICAL BASIS AND REQUIREMENT AT CUSTOMER

### APPENDIX A MACHINE REQUIREMENTS AND INSTALLED POWER

OUR QUOTATIONS ARE SUBJECT TO THE FOLLOWING REQUIREMENTS UNLESS OTHERWISE SPECIFIED:

- MAXIMUM TEMPERATURE OF SUPPLIED COOLING WATER: 25°C
- AMBIENT TEMPERATURE RANGE: 5°C - 32°C
- RELATIVE HUMIDITY: LESS THAN 80 %
- ALTITUDE: LESS THAN 1000 M
- ELECTRICITY SUPPLY: 3 PH 400 V +/- 5 %, 50 Hz  
3 PH 460 V +/- 5 %, 60 Hz (U.S.A.)
- COMPRESSED AIR: 8-10 BAR, FILTERED AND OILFREE.
- DUST AND VIBRATION FREE SURROUNDINGS TO EUROPEAN INDUSTRY STANDARDS.
- WATER SUPPLY: 1/2", CLEAN.
- ALL ELECTRICAL, PNEUMATIC AND WATER SUPPLY – AND DISCHARGE LINES TO EQUIPMENT TO BE PROVIDED BY CUSTOMER.
- FOUNDATION TO INDUSTRY NORM.
- TECHNICAL EXECUTION ONLY TO VMI - AZ EXTRUSION STANDARDS.
- ACCORDING TO VDE AND CE SAFETY STANDARDS.